



SAFETY DATA SHEET

DOW CHEMICAL CANADA ULC

Product name: ACUSOL™ 460N Polymer

Issue Date: 02/11/2021

Print Date: 09/02/2021

DOW CHEMICAL CANADA ULC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: ACUSOL™ 460N Polymer

Other means of identification: No data available

Recommended use of the chemical and restrictions on use

Identified uses: Coating additives, Dispersants.

COMPANY IDENTIFICATION

DOW CHEMICAL CANADA ULC
#2400, 215 - 2ND STREET S.W.
CALGARY AB T2P 1M4
CANADA

Customer Information Number:

800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact (transportation emergencies only): 1-800-424-9300

Local Emergency Contact (transportation emergencies only): 1-800-424-9300

24-Hour Emergency Contact: 1-989-636-4400

2. HAZARDS IDENTIFICATION

Hazard classification

This product is not hazardous under the criteria of the Hazardous Products Regulation (HPR) as implemented under the Workplace Hazardous Materials Information System (WHMIS 2015).

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Water Soluble Polycarboxylate

This product is a mixture.

Chemical name	Common name and synonym	CASRN	Concentration (w/w)
Polycarboxylate, sodium salt	Not Hazardous	Not Hazardous	24.0 - 28.0 %
Individual residual monomers	Monomer	Not required	< 0.1 %
Water	water	7732-18-5	72.0 - 76.0 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: Rinse mouth with water. No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire..

Unsuitable extinguishing media: None known..

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon dioxide.. Carbon monoxide..

Unusual Fire and Explosion Hazards: Material can splatter above 100C/212F.. Dried product can burn..

Advice for firefighters

Fire Fighting Procedures: No data available

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Keep people away from and upwind of spill/leak. Material can create slippery conditions.

Environmental precautions: CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods and materials for containment and cleaning up: Contain spills immediately with inert materials (e.g., sand, earth). Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container tightly closed. Do not breathe vapors, mist or gas.

Conditions for safe storage: Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Consult local authorities for recommended exposure limits.

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile")

or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Avoid gloves made of: Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Particulate filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid solution
Color	yellow
Odor	Acrylic odor
Odor Threshold	No data available
pH	10.2 - 10.6
Melting point/range	0 °C Water
Freezing point	No data available
Boiling point (760 mmHg)	100.00 °C Water
Flash point	Noncombustible
Evaporation Rate (Butyl Acetate = 1)	<1.00 Water
Flammability (solid, gas)	Not Applicable
Lower explosion limit	Not Applicable
Upper explosion limit	Not Applicable
Vapor Pressure	17.0000000 mmHg at 20.00 °C Water
Relative Vapor Density (air = 1)	<1.0000 Water
Relative Density (water = 1)	1.078 - 1.114
Water solubility	soluble
Partition coefficient: n-octanol/water	log Pow: < 0.3 OECD Test Guideline 117 or Equivalent
Auto-ignition temperature	Not Applicable
Decomposition temperature	No data available
Dynamic Viscosity	20.000 - 130.000 cP
Kinematic Viscosity	No data available

Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	No data available
Percent volatility	74.00 - 76.00 % Water

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: None reasonably foreseeable.

Chemical stability: Stable

Possibility of hazardous reactions: Product will not undergo polymerization.

Conditions to avoid: No data available

Incompatible materials: There are no known materials which are incompatible with this product.

Hazardous decomposition products

No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

For similar material(s):

LD50, Rat, male, > 5,000 mg/kg

Information for components:

Polycarboxylate, sodium salt

Single dose oral LD50 has not been determined.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

For similar material(s):

LD50, Rabbit, male, > 2,000 mg/kg No deaths occurred at this concentration.

Information for components:

Polycarboxylate, sodium salt

The dermal LD50 has not been determined.

Acute inhalation toxicity

No adverse effects are anticipated from single exposure to vapor.

For similar material(s):

LC50, Rat, 1 Hour, vapour, > 17.16 mg/l No deaths occurred at this concentration.

Information for components:**Polycarboxylate, sodium salt**

The LC50 has not been determined.

Skin corrosion/irritation

For similar material(s):

Prolonged contact may cause slight skin irritation with local redness.

Information for components:**Polycarboxylate, sodium salt**

Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation

For similar material(s):

May cause slight eye irritation.

May cause slight corneal injury.

Information for components:**Polycarboxylate, sodium salt**

May cause eye irritation.

Dust may irritate eyes.

Sensitization

For skin sensitization:

No relevant data found.

Information for components:**Polycarboxylate, sodium salt**

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Information for components:**Polycarboxylate, sodium salt**

The substance or mixture is not classified as specific target organ toxicant, single exposure.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Polycarboxylate, sodium salt

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

For similar material(s):

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Information for components:

Polycarboxylate, sodium salt

No relevant data found.

Carcinogenicity

No relevant data found.

Information for components:

Polycarboxylate, sodium salt

No relevant data found.

Teratogenicity

No relevant data found.

Information for components:

Polycarboxylate, sodium salt

No relevant data found.

Reproductive toxicity

No relevant data found.

Information for components:

Polycarboxylate, sodium salt

No data available.

Mutagenicity

No relevant data found.

Information for components:

Polycarboxylate, sodium salt

No relevant data found.

Additional information

The information shown in SECTION 3, Hazards Identification, is based on to present in this material.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

General Information

There is no data available for this product.

Toxicity

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

For similar material(s):

LC50, Fathead minnow (*Pimephales promelas*), 96 Hour, > 1,000 mg/l

Acute toxicity to aquatic invertebrates

For similar material(s):

EC50, *Daphnia magna* (Water flea), 48 Hour, > 1,000 mg/l

Acute toxicity to algae/aquatic plants

For this family of materials:

ErC50, *Selenastrum capricornutum* (fresh water algae), 72 Hour, Growth, > 1,000 mg/l, OECD Test Guideline 201 or Equivalent

For this family of materials:

NOEC, *Selenastrum capricornutum* (fresh water algae), 72 Hour, Growth, 1,000 mg/l, OECD Test Guideline 201 or Equivalent

Persistence and degradability

Biodegradability: For this family of materials: No appreciable biodegradation is expected.

10-day Window: Not applicable

Biodegradation: 12.1 %

Exposure time: 28 d

Method: OECD Test Guideline 302B or Equivalent

Bioaccumulative potential

Bioaccumulation: For this family of materials: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): < 0.3 OECD Test Guideline 117 or Equivalent

Mobility in soil

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemicalsewer. For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

Contaminated packaging: Empty containers retain product residues. Follow label warnings even after container is emptied. Improper disposal or reuse of this container may be dangerous and illegal. Refer to applicable federal, state and local regulations.

14. TRANSPORT INFORMATION

TDG

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Canadian Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. OTHER INFORMATION

Hazard Rating System

HMIS

Health	Flammability	Physical Hazard
1	0	0

Revision

Identification Number: 11104111 / A208 / Issue Date: 02/11/2021 / Version: 6.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW CHEMICAL CANADA ULC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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