



SAFETY DATA SHEET

BLUE CUBE OPERATIONS LLC

Product name: D.E.R.™ 917 Epoxy Resin

Issue Date: 11/15/2018

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BLUE CUBE OPERATIONS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: D.E.R.™ 917 Epoxy Resin

Recommended use of the chemical and restrictions on use

Identified uses: For industrial use. Typically used as a binder.

COMPANY IDENTIFICATION

BLUE CUBE OPERATIONS LLC
190 CARONDELET PLAZA, SUITE 1530
CLAYTON MO 63105-3467
UNITED STATES

Customer Information Number:

+1 844-238-3445
INFO@OLINBC.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 1 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation - Category 2

Eye irritation - Category 2B

Skin sensitisation - Sub-category 1B

Label elements

Hazard pictograms



Signal word: **WARNING!**

Hazards

Causes skin and eye irritation.
May cause an allergic skin reaction.

Precautionary statements**Prevention**

Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.

Response

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If skin irritation or rash occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	25085-99-8	>= 40.0 - <= 60.0 %
Water	7732-18-5	>= 20.0 - <= 40.0 %
Modified epoxy resin	Trade secret	3.0 - 7.0 %

Note

Liquid Epoxy Resins (LERs) are made by reacting bisphenol A and epichlorohydrin. Olin uses both CAS No. 25085-99-8 and 25068-38-6 for its LERs. Other manufacturers use CAS No. 25068-38-6 for their LERs. Accordingly, LER manufacturers consider that derivatives of LERs may be described using either CAS number as a starting material.

4. FIRST AID MEASURES**Description of first aid measures**

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

Unsuitable extinguishing media: No data available

Special hazards arising from the substance or mixture

Hazardous combustion products: Under fire conditions some components of this product may decompose. The smoke may contain unidentified toxic and/or irritating compounds. Combustion products may include and are not limited to: Phenolic compounds. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: This material will not burn until the water has evaporated. Residue can burn.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight

fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Collect in suitable and properly labeled containers. Contain spilled material if possible. Absorb with materials such as: Sand. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Store between 4.4°C (40°F) and 43.3°C (110°F). May coagulate if frozen at 0°C (32°F). Material may develop bacteria odor on long term storage. No safety problems known. Avoid freezing. Mix thoroughly before use.

Storage stability

Storage temperature:	Shelf life: Use within
4 - 43 °C (39 - 109 °F)	12 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Exposure limits have not been established for those substances listed in the composition, if any have been disclosed.

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Ethyl vinyl alcohol laminate ("EVAL"). Nitrile/butadiene rubber ("nitrile" or "NBR"). Neoprene. Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Under intended handling conditions, no respiratory protection should be needed.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Emulsion
Color	White
Odor	Odorless to mild
Odor Threshold	Not available
pH	> 6 <i>ASTM E70</i>
Melting point/range	No test data available
Freezing point	No test data available
Boiling point (760 mmHg)	100 °C (212 °F) <i>Literature</i>
Flash point	closed cup Not applicable
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not Applicable
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	Not applicable
Relative Density (water = 1)	1.05 - 1.3 at 25 °C (77 °F) <i>Estimated.</i>
Water solubility	100 % at 23 °C (73 °F) <i>Visual</i> Miscible with water in all proportions
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Dynamic Viscosity	3,000 - 9,000 mPa.s at 25 °C (77 °F) <i>ASTM D 2196</i>
Kinematic Viscosity	No data available
Explosive properties	No data available
Oxidizing properties	No data available

Molecular weight

No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build-up.

Conditions to avoid: Can coagulate if frozen. Active ingredient decomposes at elevated temperatures.

Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Acids. Bases. Avoid unintended contact with amines. Addition of chemicals may cause phase separation.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, Rat, > 5,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, Rabbit, 20,000 mg/kg Estimated.

Acute inhalation toxicity

Vapors are unlikely due to physical properties.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause skin irritation with local redness.
Repeated contact may cause skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization

A component in this mixture has caused allergic skin reactions in humans.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Except for skin sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects.

Carcinogenicity

Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBA). Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBA is not classified as a carcinogen. Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that DGEBA is carcinogenic.

Teratogenicity

Resins based on the diglycidyl ether of bisphenol A (DGEBA) did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally.

Reproductive toxicity

Contains component(s) which did not interfere with reproduction in animal studies.

Mutagenicity

Contains component(s) which were negative in some in vitro genetic toxicity studies and positive in others. Genetic toxicity studies in animals were negative for component(s) tested.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:**Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers****Acute inhalation toxicity**

The LC50 has not been determined.

Modified epoxy resin**Acute inhalation toxicity**

The LC50 has not been determined.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 1.8 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Scenedesmus capricornutum (fresh water algae), static test, 72 Hour, Growth rate inhibition, 11 mg/l

Toxicity to bacteria

IC50, Bacteria, 18 Hour, Respiration rates., > 42.6 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 0.3 mg/l

MATC (Maximum Acceptable Toxicant Level), Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 0.55 mg/l

Modified epoxy resin

Acute toxicity to fish

No relevant data found.

Persistence and degradability

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Not applicable

Biodegradation: 12 %

Exposure time: 28 d

Method: OECD Test Guideline 302B or Equivalent

Theoretical Oxygen Demand: 2.35 mg/mg Estimated.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 1.92 Hour

Method: Estimated.

Modified epoxy resin

Biodegradability: No relevant data found.

Bioaccumulative potential

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n-octanol/water(log Pow): 3.242 at 25 °C Estimated.

Modified epoxy resin

Bioaccumulation: No relevant data found.

Mobility in soil

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Potential for mobility in soil is low (Koc between 500 and 2000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 1800 - 4400 Estimated.

Modified epoxy resin

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(Epoxy resin)
UN number	UN 3082
Class	9
Packing group	III
Marine pollutant	Epoxy resin
Transport in bulk	Consult IMO regulations before transporting ocean bulk

according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Environmentally hazardous substance, liquid, n.o.s.(Epoxy resin)
UN number	UN 3082
Class	9
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact. Ask for a product brochure. Additional information on this and other products may be obtained by visiting our web page.

Hazard Rating System**NFPA**

	Health	Flammability	Instability
II	2	0	0

Revision

Identification Number: 11025992 / A476 / Issue Date: 11/15/2018 / Version: 9.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

BLUE CUBE OPERATIONS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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