



SAFETY DATA SHEET

BLUE CUBE OPERATIONS LLC

Product name: D.E.R.™ 671-X75 EPOXY RESIN

Issue Date: 06/22/2015

Print Date: 01/20/2016

BLUE CUBE OPERATIONS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: D.E.R.™ 671-X75 EPOXY RESIN

Recommended use of the chemical and restrictions on use

Identified uses: Used in applications such as: Automotive coatings. Can coatings. Coil coatings. Civil engineering. Marine and protective coatings.

COMPANY IDENTIFICATION

BLUE CUBE OPERATIONS LLC
2030 DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number:

+1 844-238-3445
INFO@OLINBC.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 1 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Flammable liquids - Category 3

Skin irritation - Category 2

Eye irritation - Category 2A

Reproductive toxicity - Category 2

Specific target organ toxicity - single exposure - Category 3

Specific target organ toxicity - repeated exposure - Category 2 - Inhalation

Label elements

Hazard pictograms



Signal word: **WARNING!**

Hazards

Flammable liquid and vapour.
Causes skin irritation.
Causes serious eye irritation.
May cause respiratory irritation.
Suspected of damaging fertility or the unborn child.
May cause damage to organs (Auditory system) through prolonged or repeated exposure if inhaled.

Precautionary statements

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting/ equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
If skin irritation occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage

Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Resin solution

This product is a mixture.

Component	CASRN	Concentration
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxiran)e] (DGEbPA-b)	25036-25-3	75.0%
Xylene	1330-20-7	15.0 - 25.0 %
Ethylbenzene	100-41-4	1.0 - 10.0 %
Toluene	108-88-3	<= 0.255 %

4. FIRST AID MEASURES

Description of first aid measures

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Skin contact may aggravate preexisting dermatitis. Maintain adequate ventilation and oxygenation of the patient. If burn is present, treat as any thermal burn, after decontamination. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective. Water fog, applied gently may be used as a blanket for fire extinguishment.

Unsuitable extinguishing media: Do not use direct water stream. Straight or direct water streams may not be effective to extinguish fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolic compounds. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Electrically ground and bond all equipment. Flammable mixtures of this product are readily ignited even by static discharge. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Flammable mixtures may exist within the vapor space of containers at room temperature. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9. Dense smoke is emitted when burned without sufficient oxygen.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water may not be effective in extinguishing fire. Do not use direct water stream. May spread fire. Eliminate ignition sources. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas.

Keep upwind of spill. Ventilate area of leak or spill. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Vapor explosion hazard. Keep out of sewers. For large spills, warn public of downwind explosion hazard. Check area with combustible gas detector before reentering area. Ground and bond all containers and handling equipment. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to section 7, Handling, for additional precautionary measures.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Pump with explosion-proof equipment. If available, use foam to smother or suppress. Contain spilled material if possible. Ground and bond all containers and handling equipment. Absorb with materials such as: Sand. Polypropylene fiber products. Polyethylene fiber products. Collect in suitable and properly labeled containers. Remove residual with soap and hot water. Residual can be removed with solvent. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent Safety Data Sheet for handling information and exposure guidelines. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Keep container closed. Use with adequate ventilation. Wash thoroughly after handling. Never use air pressure for transferring product. No smoking, open flames or sources of ignition in handling and storage area. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Electrically bond and ground all containers and equipment before transfer or use of material. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Use of non-sparking or explosion-proof equipment may be necessary, depending upon the type of operation. This product is a poor conductor of electricity and can become electrostatically charged, even in bonded or grounded equipment. If sufficient charge is accumulated, ignition of flammable mixtures can occur. Handling operations that can promote accumulation of static charges include but are not limited to mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Minimize sources of ignition, such as static build-up, heat, spark or flame. Store in original container. Flammable mixtures may exist within the vapor space of containers at room temperature. Keep container tightly closed.

Storage stability

Storage temperature:	Shelf life: Use within
2 - 43 °C (36 - 109 °F)	24 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
-----------	------------	-----------------	----------------

Xylene	ACGIH	TWA	BEI
	ACGIH	STEL	BEI
	OSHA P0	STEL	655 mg/m3 150 ppm
	OSHA P0	TWA	435 mg/m3 100 ppm
	OSHA Z-1	TWA	435 mg/m3 100 ppm
	ACGIH	TWA	100 ppm
Ethylbenzene	ACGIH	STEL	150 ppm
	ACGIH	TWA	20 ppm
	ACGIH	TWA	BEI
Toluene	OSHA Z-1	TWA	435 mg/m3 100 ppm
	ACGIH	TWA	20 ppm
	ACGIH	TWA	BEI
	OSHA Z-1		
	OSHA Z-2	TWA	200 ppm
	OSHA Z-2	CEIL	300 ppm
	OSHA Z-2	Peak	500 ppm

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Neoprene. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Yellow
Odor	Aromatic
Odor Threshold	No test data available
pH	No test data available
Melting point/range	Not applicable
Freezing point	Not determined
Boiling point (760 mmHg)	138 °C (280 °F) <i>Literature (xylene)</i>
Flash point	closed cup 34 °C (93 °F) <i>Pensky-Martens Closed Cup ASTM D 93</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not Applicable
Lower explosion limit	1.1 % vol <i>Literature (xylene)</i>
Upper explosion limit	7.0 % vol <i>Literature (xylene)</i>
Vapor Pressure	9.5 mmHg at 20 °C (68 °F) <i>Literature (xylene)</i>
Relative Vapor Density (air = 1)	3.7 <i>Literature (xylene)</i>
Relative Density (water = 1)	1.09 - 1.10 <i>Literature</i>
Water solubility	Insoluble
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	465 °C (869 °F) <i>Literature (xylene)</i>
Decomposition temperature	No test data available
Dynamic Viscosity	7,500 - 11,500 mPa.s <i>ASTM D 445</i>
Kinematic Viscosity	No test data available
Explosive properties	no data available
Oxidizing properties	no data available
Molecular weight	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build-up.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Acids. Bases. Avoid unintended contact with amines.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):

LD50, Rat, > 5,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):

LD50, Rabbit, > 5,000 mg/kg Estimated.

Acute inhalation toxicity

Vapor concentrations are attainable which could be hazardous on single exposure. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause skin irritation with local redness.

Repeated contact may cause skin burns. Symptoms may include pain, severe local redness, swelling, and tissue damage.

Vapor may cause skin irritation.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause moderate eye irritation.

May cause slight temporary corneal injury.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

The data presented are for the following material:

Epoxy resin.

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains component(s) which have been reported to cause effects on the following organs in animals:
Blood.

Kidney.

Liver.

Lung.

Xylene is reported to have caused hearing loss in laboratory animals upon exposure to high concentrations; such effects have not been reported in humans.

Although one early inhalation study on ethylbenzene reported an adverse effect on the testes, recent, more comprehensive studies have not shown this effect.

Carcinogenicity

Ethylbenzene has been shown to cause cancer in laboratory animals. There is no evidence that these findings are relevant to humans. Xylene was not found to be carcinogenic in a National Toxicology Program bioassay in rats and mice. Similar epoxy resin did not cause cancer in long-term animal studies.

Teratogenicity

Exaggerated doses of xylene given orally to pregnant mice resulted in an increase in cleft palate, a common developmental abnormality in mice. In animal inhalation studies, xylene caused toxicity to the fetus but did not cause birth defects. Contains component(s) which caused birth defects in laboratory animals only at doses toxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother.

Reproductive toxicity

Contains component(s) which did not interfere with reproduction in animal studies.

Mutagenicity

Some similar resins have shown genetic toxicity in in vitro tests, while others have not. In vitro genetic toxicity studies were negative for component(s) tested. Genetic toxicity studies in animals were negative for component(s) tested.

Aspiration Hazard

No aspiration toxicity classification

COMPONENTS INFLUENCING TOXICOLOGY:

Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane] (DGEbPA-b

Acute inhalation toxicity

The LC50 has not been determined.

Xylene

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 27.5 mg/l

Ethylbenzene

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 4000 ppm

Toluene**Acute inhalation toxicity**

LC50, Rat, male and female, 4 Hour, vapour, > 20 mg/l

Carcinogenicity**Component****Ethylbenzene****List**

IARC

ACGIH

Classification

Group 2B: Possibly carcinogenic to humans

A3: Confirmed animal carcinogen with unknown relevance to humans.

12. ECOLOGICAL INFORMATION

*Ecotoxicological information appears in this section when such data is available.***Toxicity****Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxiran]e] (DGEbPA-b****Acute toxicity to fish**

Not expected to be acutely toxic, but may cause adverse effects by physical/mechanical means.

Xylene**Acute toxicity to fish**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2.6 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

IC50, Daphnia magna (Water flea), 24 Hour, 1 - 4.7 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (algae), Static, 73 Hour, Growth rate, 4.36 mg/l, OECD Test Guideline 201 or Equivalent

NOEC, Pseudokirchneriella subcapitata (green algae), 73 Hour, Growth rate, 0.44 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to fish

NOEC, Oncorhynchus mykiss (rainbow trout), flow-through, 56 d, mortality, > 1.3 mg/l

Ethylbenzene**Acute toxicity to fish**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 4.2 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), Static, 1 d, 2.2 mg/l

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth inhibition (cell density reduction), 3.6 - 4.6 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, Bacteria, 16 Hour, > 12 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 2 d, survival, 0.047 mg/cm²

Toluene**Acute toxicity to fish**

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 5.8 mg/l

LC50, Fish., flow-through test, 96 Hour, 5.5 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 24 Hour, 7 mg/l, OECD Test Guideline 202

LC50, water flea Ceriodaphnia dubia, semi-static test, 48 Hour, 3.78 mg/l

Acute toxicity to algae/aquatic plants

EbC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Biomass, 12.5 mg/l, OECD Test Guideline 201

Toxicity to bacteria

IC50, Bacteria, 16 Hour, 29 mg/l

Chronic toxicity to fish

NOEC, Fish., flow-through test, 40 d, growth, 1.4 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), 7 d, number of offspring, 0.74 mg/l

NOEC, Daphnia magna (Water flea), 21 d, number of offspring, 2 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 150 - 280 mg/kg

Persistence and degradability**Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane] (DGEBPA-b**

Biodegradability: Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

Xylene

Biodegradability: Material is expected to be readily biodegradable.

10-day Window: Pass

Biodegradation: > 60 %

Exposure time: 10 d

Method: OECD Test Guideline 301F or Equivalent

Theoretical Oxygen Demand: 3.17 mg/mg

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	37.000 %
10 d	58.000 %
20 d	72.000 %

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 19.7 Hour

Method: Estimated.

Ethylbenzene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 100 %

Exposure time: 6 d

Method: OECD Test Guideline 301E or Equivalent

Theoretical Oxygen Demand: 3.17 mg/mg Estimated.

Chemical Oxygen Demand: 2.62 mg/mg Dichromate

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	31.5 %
10 d	38.5 %
20 d	45.4 %

Photodegradation

Sensitizer: OH radicals

Atmospheric half-life: 55 Hour

Method: Estimated.

Toluene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 100 %

Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 3.13 mg/mg Calculated.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 2 d

Method: Estimated.

Bioaccumulative potential

Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane] (DGEbPA-b

Bioaccumulation: In the terrestrial environment, material is expected to remain in the soil.

Xylene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.12 Measured

Bioconcentration factor (BCF): 25.9 Rainbow trout (Salmo gairdneri) Measured

Ethylbenzene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.15 Measured

Bioconcentration factor (BCF): 15 Fish. Measured

Toluene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.73 Measured

Bioconcentration factor (BCF): 13.2 - 90 Fish. Measured

Mobility in soil

Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane] (DGEbPA-b

In the aquatic environment, material will sink and remain in the sediment.

Xylene

Potential for mobility in soil is medium (Koc between 150 and 500).

Partition coefficient(Koc): 443 Estimated.

Ethylbenzene

Potential for mobility in soil is low (Koc between 500 and 2000).

Partition coefficient(Koc): 518 Estimated.

Toluene

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient(Koc): 37 - 178 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and

compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Resin solution
UN number	UN 1866
Class	3
Packing group	III
Reportable Quantity	Xylene, Ethylbenzene

Classification for SEA transport (IMO-IMDG):

Proper shipping name	RESIN SOLUTION
UN number	UN 1866
Class	3
Packing group	III
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Resin solution
UN number	UN 1866
Class	3
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Fire Hazard
 Acute Health Hazard
 Chronic Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Components	CASRN
Xylene	1330-20-7
Ethylbenzene	100-41-4

Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

Components	CASRN
Ethylbenzene	100-41-4

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING: This product contains a chemical(s) known to the State of California to cause birth defects or other reproductive harm.

Components	CASRN
Toluene	108-88-3

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System**NFPA**

Health	Fire	Reactivity
1	3	0

Revision

Identification Number: 101198715 / A476 / Issue Date: 06/22/2015 / Version: 9.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
BEI	Biological Exposure Indices
CEIL	Acceptable ceiling concentration
OSHA P0	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	USA. Occupational Exposure Limits (OSHA) - Table Z-2
Peak	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift
STEL	Short-term exposure limit
TWA	8-hour time weighted average

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

BLUE CUBE OPERATIONS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.