



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

Product name: DOWANOL™ TPM Glycol Ether

Issue Date: 12/19/2023

Print Date: 12/20/2023

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: DOWANOL™ TPM Glycol Ether

Recommended use of the chemical and restrictions on use

Identified uses: A glycol ether. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY
2211 H.H. DOW WAY
MIDLAND MI 48674
UNITED STATES

Customer Information Number:

800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: CHEMTREC +1 800-424-9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: Glycol ether

This product is a substance.

Component	CASRN	Concentration
Trippropyleneglycol methyl ether	25498-49-1	> 97.5 %
Dipropylene glycol	25265-71-8	<= 1.99 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

Unsuitable extinguishing media: Do not use direct water stream.. May spread fire..

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:.. Carbon monoxide.. Carbon dioxide..

Unusual Fire and Explosion Hazards: Violent steam generation or eruption may occur upon application of direct water stream to hot liquids..

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Burning liquids may be extinguished by dilution with water.. Do not use direct water stream. May spread fire.. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage..

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. For protective equipment in post-fire or non-fire clean-up situations, see Section 8 of the safety data sheet..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Keep unnecessary and unprotected personnel from entering the area. Keep upwind of spill. Ventilate area of leak or spill. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Small spills: Absorb with materials such as: Sand. Vermiculite. Collect in suitable and properly labeled containers. Large spills: Contain spilled material if possible. Pump into suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep container closed. Use with adequate ventilation. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Store in the following material(s): Carbon steel. Stainless steel. Phenolic lined steel drums. Do not store in: Aluminum. Copper. Galvanized iron. Galvanized steel. Viton. Neoprene. Nitrile. Natural rubber.

Storage stability

Steel drums. 24 Month

Shelf life: Use within, Bulk 6 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.

The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Colorless
Odor	Ether
Odor Threshold	No test data available
pH	No test data available
Melting point/range	Not applicable to liquids
Freezing point	-77.8 °C (-108.0 °F) <i>Literature</i>
Boiling point (760 mmHg)	242.8 °C (469.0 °F) at 760 mmHg <i>OECD Test Guideline 103</i>

Flash point	closed cup 124 °C (255 °F) <i>Pensky-Martens Closed Cup ASTM D 93</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not applicable to liquids
Flammability (liquids)	Not expected to be a static-accumulating flammable liquid.
Lower explosion limit	0.8 % vol <i>Literature</i>
Upper explosion limit	8.5 % vol <i>Literature</i>
Vapor Pressure	1.7 Pa at 293.15 K (68.00 °F) <i>Literature</i>
Relative Vapor Density (air = 1)	7.15 <i>Literature</i>
Relative Density (water = 1)	0.9650 at 20 °C (68 °F) <i>Literature</i>
Water solubility	> 1,000 g/L at 20 °C (68 °F) <i>Literature</i> completely miscible
Partition coefficient: n-octanol/water	log Pow: 0.31 <i>Estimated.</i>
Auto-ignition temperature	277 °C (531 °F) at 1,013 hPa <i>EC Method A15</i>
Decomposition temperature	No test data available
Dynamic Viscosity	5.5 cP at 25 °C (77 °F) <i>Literature</i>
Kinematic Viscosity	6.71 mm ² /s at 20 °C (68 °F) <i>DIN 51562</i>
Explosive properties	Not explosive
Oxidizing properties	No
Liquid Density	0.9650 g/cm ³ at 20 °C (68 °F) <i>Literature</i>
Molecular weight	206.3 g/mol <i>Literature</i>
Surface tension	30.0 mN/m at 20 °C (68 °F) <i>Literature</i>

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Do not distill to dryness. Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.. Decomposition products can include and are not limited to: Aldehydes.. Ketones.. Organic acids..

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data are available.

Information on likely routes of exposure

Ingestion, Inhalation, Skin contact, Eye contact.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Not classified based on available information.

Acute oral toxicity**Information for the Product:**

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

Based on product testing:

LD50, Rat, male and female, 3,500 mg/kg

Information for components:**Tripropyleneglycol methyl ether**

LD50, Rat, male and female, 3,500 mg/kg

Dipropylene glycol

LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity**Information for the Product:**

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Prolonged skin contact with very large amounts may cause dizziness or drowsiness.

Based on product testing:

LD50, Rabbit, > 15,440 mg/kg

Information for components:**Tripropyleneglycol methyl ether**

LD50, Rabbit, > 15,440 mg/kg

Dipropylene glycol

LD50, Rabbit, > 5,010 mg/kg

Acute inhalation toxicity**Information for the Product:**

No adverse effects are anticipated from single exposure to vapor. Based on the available data, narcotic effects were not observed. Based on the available data, respiratory irritation was not observed.

LC0, Rat, 8 Hour, vapour, > 30 ppm No deaths occurred at this concentration.

Information for components:

Tripropyleneglycol methyl ether

No adverse effects are anticipated from single exposure to vapor. Based on the available data, narcotic effects were not observed. Based on the available data, respiratory irritation was not observed.

LC0, Rat, 8 Hour, vapour, > 30 ppm No deaths occurred at this concentration.

Dipropylene glycol

Maximum attainable concentration. LC50, Rat, 4 Hour, vapour, > 2.34 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Not classified based on available information.

Information for the Product:

Based on product testing:

Prolonged exposure not likely to cause significant skin irritation.

Information for components:

Tripropyleneglycol methyl ether

Prolonged exposure not likely to cause significant skin irritation.

Dipropylene glycol

Prolonged exposure not likely to cause significant skin irritation.

Serious eye damage/eye irritation

Not classified based on available information.

Information for the Product:

Based on product testing:

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Information for components:

Tripropyleneglycol methyl ether

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Dipropylene glycol

May cause slight temporary eye irritation.

Mist may cause eye irritation.

Sensitization

For skin sensitization:

Not classified based on available information.

For respiratory sensitization:

Not classified based on available information.

Information for the Product:

For skin sensitization:

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

Information for components:

Tripropyleneglycol methyl ether

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

Dipropylene glycol

For skin sensitization:

Did not cause allergic skin reactions when tested in humans.

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Not classified based on available information.

Information for the Product:

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Information for components:

Tripropyleneglycol methyl ether

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Dipropylene glycol

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Not classified based on available information.

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Tripropyleneglycol methyl ether

Based on physical properties, not likely to be an aspiration hazard.

Dipropylene glycol

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Not classified based on available information.

Information for the Product:

Signs and symptoms of excessive exposure may include:
Anesthetic or narcotic effects.

Information for components:

Tripropyleneglycol methyl ether

Signs and symptoms of excessive exposure may include:
Anesthetic or narcotic effects.

Dipropylene glycol

In animals, effects have been reported on the following organs after ingestion:
Nasal tissue.
Kidney.
Dose levels producing these effects were many times higher than any dose levels expected from exposure due to use.

Carcinogenicity

Not classified based on available information.

Information for the Product:

Similar material(s) did not cause cancer in laboratory animals.

Information for components:

Tripropyleneglycol methyl ether

Similar material(s) did not cause cancer in laboratory animals.

Dipropylene glycol

Did not cause cancer in laboratory animals.

Teratogenicity

Not classified based on available information.

Information for the Product:

Did not cause birth defects or other effects in the fetus even at doses which caused toxic effects in the mother.

Information for components:**Tripropyleneglycol methyl ether**

Did not cause birth defects or other effects in the fetus even at doses which caused toxic effects in the mother.

Dipropylene glycol

Did not cause birth defects or other effects in the fetus even at doses which caused toxic effects in the mother.

Reproductive toxicity

Not classified based on available information.

Information for the Product:

For similar material(s): In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals.

Information for components:**Tripropyleneglycol methyl ether**

For similar material(s): In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals.

Dipropylene glycol

In animal studies, repeated exposures did not have any effects on reproductive organs.

Mutagenicity

Not classified based on available information.

Information for the Product:

In vitro genetic toxicity studies were negative.

Information for components:**Tripropyleneglycol methyl ether**

In vitro genetic toxicity studies were negative.

Dipropylene glycol

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data are available.

Toxicity**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LL50, Pimephales promelas (fathead minnow), static test, 96 Hour, 11,619 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 48 Hour, > 10,000 mg/l, OECD Test Guideline 202 or Equivalent

Persistence and degradability

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Biodegradation rate may increase in soil and/or water with acclimation. 10-day Window: Pass

Biodegradation: 60 %

Exposure time: 28 d

Method: OECD Test Guideline 301F or Equivalent

Theoretical Oxygen Demand: 2.09 mg/mg

Chemical Oxygen Demand: 2.02 mg/mg Dichromate

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	0 %
10 d	0.9 %
20 d	51 %

Bioaccumulative potential

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.31 at 20 °C Estimated.

Mobility in soil

Partition coefficient (Koc): 0.4 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED

CONDITION AS DESCRIBED IN SDS SECTION 1: Identified Uses. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Not regulated for transport

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

No SARA Hazards

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact. Ask for a product brochure.

Hazard Rating System**NFPA**

Health	Flammability	Instability
0	1	0

Revision

Identification Number: 304295 / A001 / Issue Date: 12/19/2023 / Version: 7.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical

Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

US